

## Simplified Steps to Quality at Source

### 1. Standardized work

- Eliminate variation in production processes
- Document work methods, materials, tools, equipment setting
- Train workers

### 2. Self-check

- Design tests/gauges simple enough to be used by workers
- Enable workers to measure key parameters of quality themselves
- Let them make necessary corrective actions

### 3. Successive checks

### 4. Visual management and mistake proofing

### 5. Continuous improvement